

6S

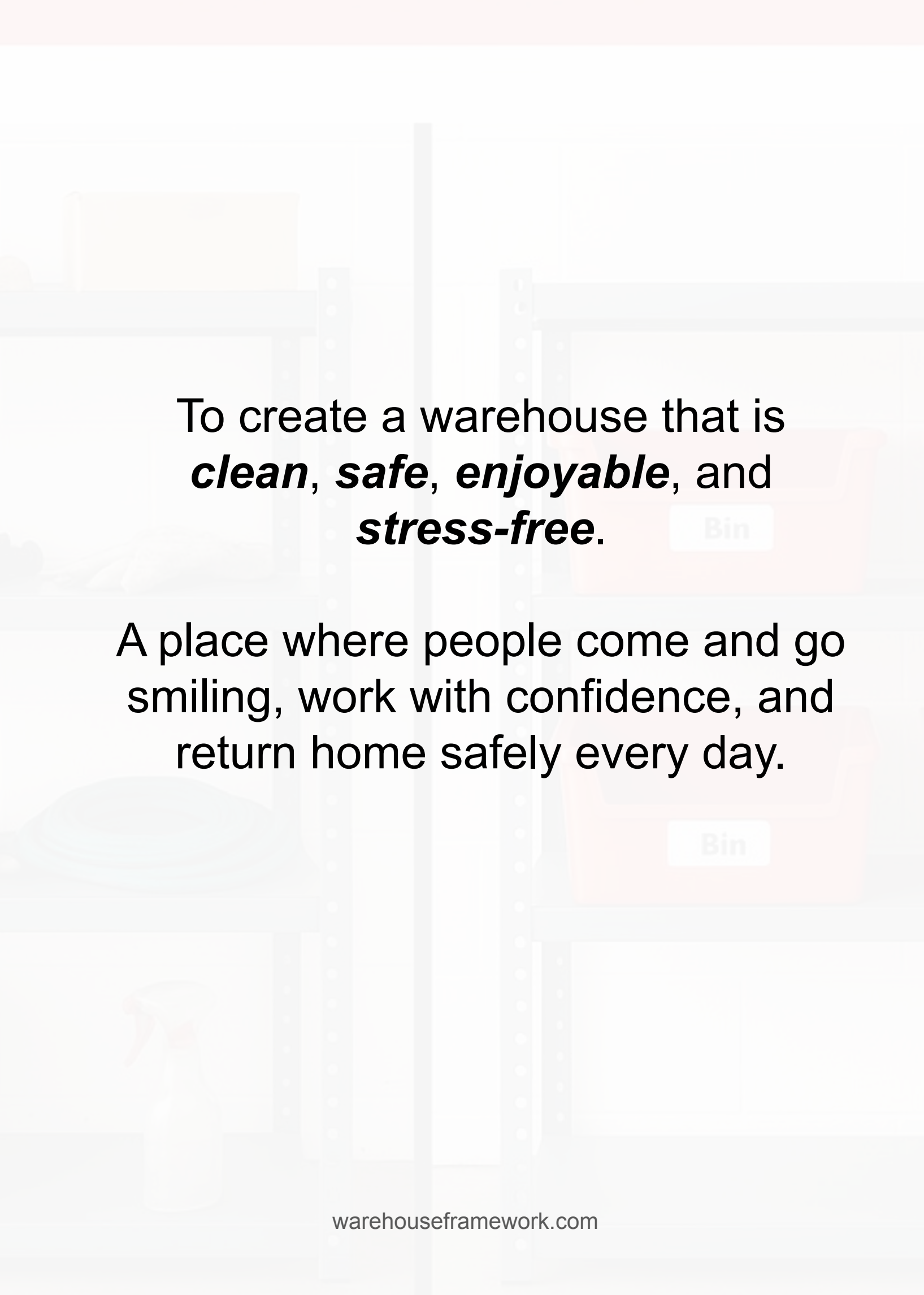
THE PATH TO SUCCESS TM

Sort • Set in Order • Shine • Standardize • Sustain • Safety

warehouseframework.com

SC

Why ?



To create a warehouse that is
***clean, safe, enjoyable, and
stress-free.***

A place where people come and go
smiling, work with confidence, and
return home safely every day.



Sort

Keep what you need.

Remove what you don't.



S

ET IN ORDER

A place for everything.

★ Everything in its place.



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HINE

Clean every day.

Spot problems early.



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TANDARDIZE

Same rules for everyone.

Same way every time.



S

USTAIN

Make 6S a culture.

Keep it alive.



SAFETY

Work safe.

Go home safe.