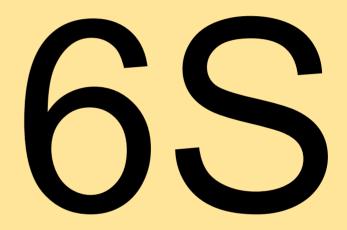
6S THE PATH TO SUCCESS ™

Sort • Set in Order • Shine • Standardize • Sustain • Safety



Soft Set in Order Shille Standardize Sustain Salety



THE PATH TO SUCCESS ™

Sort • Set in Order • Shine • Standardize • Sustain • Safety



Work safe.

Go home safe.

SAFETY

To create a warehouse that is *clean*, *safe*, *enjoyable*, and *stress-free*.

A place where people come and go smiling, work with confidence, and return home safely every day.

SORT

Make 6S a culture.

Keep it alive.

SUSTAIN

Keep what you need.

Remove what you don't.

S

ET IN ORDER

Same rules for everyone.

Same way every time.

S

TANDARDIZE

A place for everything.

Everything in its place.

Clean every day.

SHINE

Spot problems early.