

6S THE PATH TO SUCCESS TM

Sort • Set in Order • Shine • Standardize • Sustain • Safety

6S



THE PATH TO SUCCESS TM

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Why ?

Work safe.

Go home safe.

SAFETY

To create a warehouse
that is ***clean, safe,***
enjoyable, and
stress-free.

A place where people
come and go smiling,
work with confidence,
and return home safely
every day.

SORT

Make 6S a culture.

Keep it alive.

SUSTAIN

Keep what
you need.

Remove what you
don't.

SET IN ORDER

Same rules for
everyone.

Same way
every time.

S STANDARDIZE

A place for
everything.

Everything
in its place.

SHINE

Clean every day.

Spot problems
early.